

FOR INFORMATION PURPOSES ONLY USE FIGURED DIMENSIONS ONLY

# Specification for Material and Workmanship (To be read in conjunction with Structural Engineers details and specifications)

Hardcore: The hardcore shall consist of clean crushed stone, concrete or other approved material. The maximum size of the particles shall not exceed 75mm or one half of the thickness of the base course whichever is the smaller and they shall be graded uniformly down to the smaller particles.

Blinding: The blinding material for the base course of the fine stone crushings or sand containing an approved proportion of loam or clay matter.

Sand: The sand shall be clean coarse sand of approved quality and grading.

Bitumen Macadam: The bitumen macadam shall comply in all respects with BS 1621 for Bitumen Macadam with crushed rock aggregate. It shall be manufactured and laid by an approved Sub-contractor having specialised experience in that type of work.

Aggregate: Coarse aggregate shall consist of crushed whinstone basalt or other stone of approved quality, angular in shape, hard, durable and free from all foreign matter. The elongation index determined in accordance with BS 312 Method 2 shall not exceed the following limits:- Maximum size of aggregate 38 - 19mm not more than 40 mm 12 - 10mm not more than 45mm. Fine aggregate, which shall all pass a 3mm BS sieve, shall consist of crushed rock or clean sand. The content of silt, loam or clay shall not exceed 2 per cent by weight when determined as described in BS 812.

Filler: The filler shall consist of crushed rock, hydrated lime or Portland Clement and at least 75% shall pass a No. 22 BS sieve.

Binder: The binder shall be either cut-back or straight rum bitumen from and approved refinery and shall conform to the requirements of BS 1621 for bitumen macadam.

Mixing Temperature of Materials: The mixing temperature shall be within the limits of temperatures as specified in the following table:-

Type Binder	Temperature of Aggregate		Temperature of Binder	
	Min	Max	Min	Max
Cut Back Bitumen	-	71°	C66°	C121°C
	(160°F)	(150°F)	(250°F)	
Straight-run Bitume	n 66°C	121°C	93°C	140°C
	(150°F)	(250°F)	(200°F)	(300°F)

Preparation Sub-Grade: The Sub-grade shall be excavated to the proper alignment and cross sections and shall be consolidated by rolling or ramming until it can withstand the repeated passage of a 10 tonne roller without movement or subsidence. Depressions shall be filled suitable materials approved by the Architect and compacting continued until the sub-grade is uniformly firm, properly shaped and true to grade and alignment.

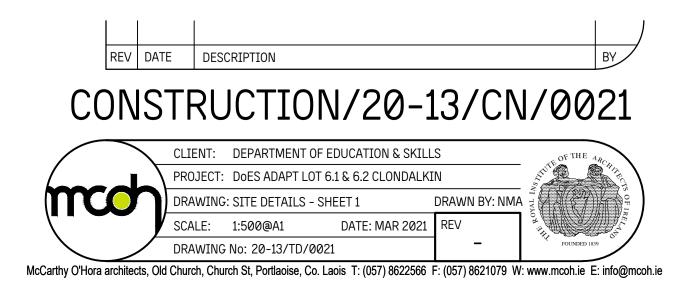
Hardcore Foundation: The hardcore foundation shall consist of hardcore rolled to a thickness of 225mm the hardcore shall be laid in two layers the bottom layer being rolled and consolidated before the upper layer is placed. The method of placing the material shall be subject to the approval of the Architect. The upper layer shall be packed with smaller material blinded, watered and rolled with 10 tonne water ballasted power driven roller until and even contour at the correct level is obtained.

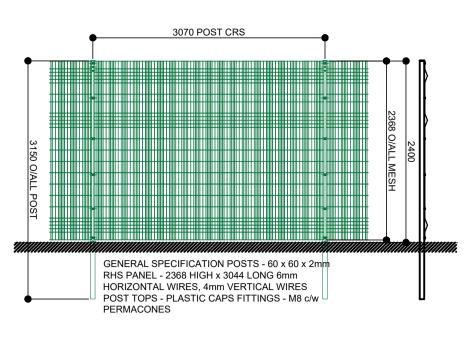
Preparation of Base: The bitumen macadam shall be laid on a clean dry base and only when weather conditions are suitable. The surface of the base shall be thoroughly swept to remove all grit, foreign matter and excessive blinding material. The bitumen macadam shall be laid only by an approved Contractor skilled in this type of work.

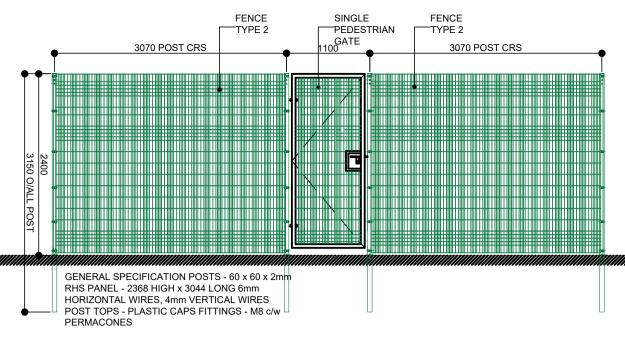
Mixing: The aggregate shall be thoroughly dry and shall be heated to appropriate temperature. The binder shall be heated separately to the appropriate temperature and the aggregate and binder shall then be measured into the mixed in suitable proportions and intimately mixed together, the filler being subsequently added and thoroughly mixed. The mixing shall be carried out in a mechanical mixer of approved type and shall be continued until all particles of the aggregate are completely coated but in no case for less than 1.5 minutes.

Transportation: The bitumen macadam shall be delivered from the plant to the site of the work in clean vehicles and, where necessary be protected against weather conditions. The dusting or oiling of the interior of the vehicles to facilitate discharge of the bitumen macadam is not precluded but the amount of dust or oil used shall be the minimum necessary for the purpose. The bitumen macadam shall be protected to minimise loss of heat during transport and shall be delivered on the laying site at a temperature not less than 49 °C (120°F) for cut back bitumen and 82°C (180°F) for straight run bitumen.

Laying Bitumen Macadam Surface: The car-park shall be surfaced with 10mm nominal size single coarse bitumen macadam consolidated thickness of 50mm. The bitumen macadam shall be spread to such thickness that on completion of consolidation by rolling, the thickness shall conform to the specified thickness and the surface shall conform to the level of cross section specified within a limit of 100mm in 3 metres. During the whole of the operation, every precaution shall be taken to avoid degradation and to prevent the bitumen macadam from becoming contaminated with dust or other foreign matter. Consolidation shall be carried out with a power driven water ballasted roller weighting not less than 6 tonnes or more than 10 tonnes. The road shall be rolled in a longitudinal direction from the sides to the centre of the carriageway.



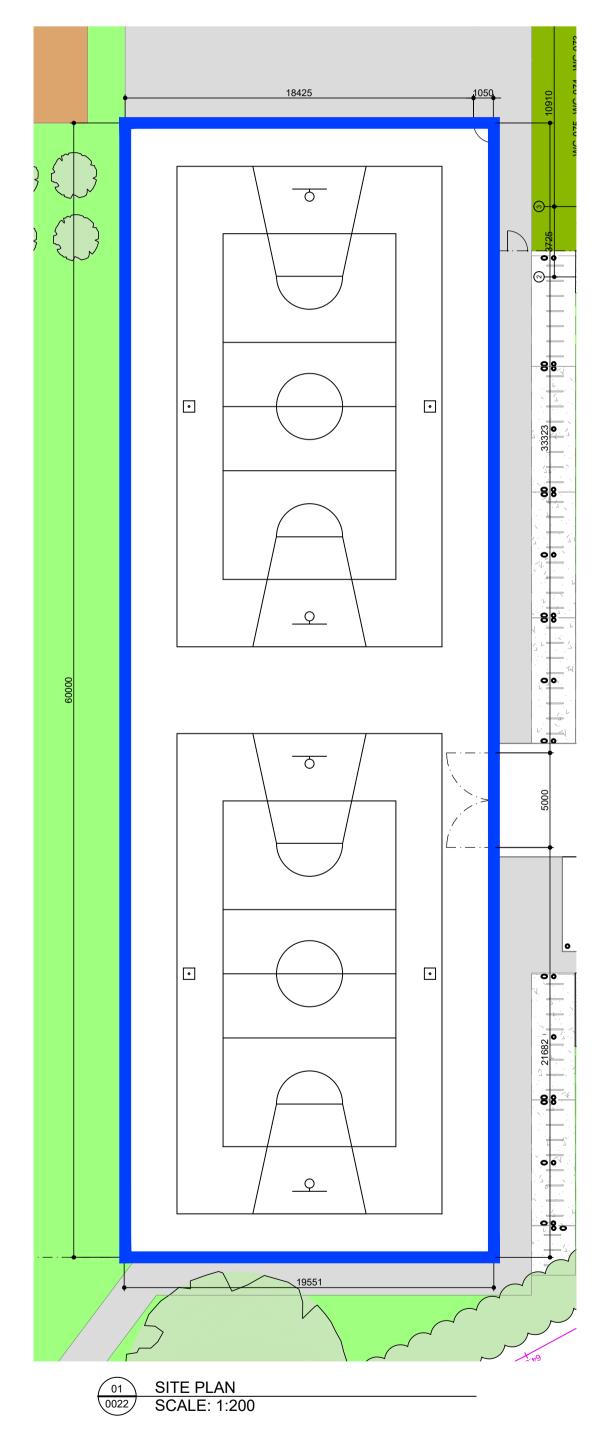


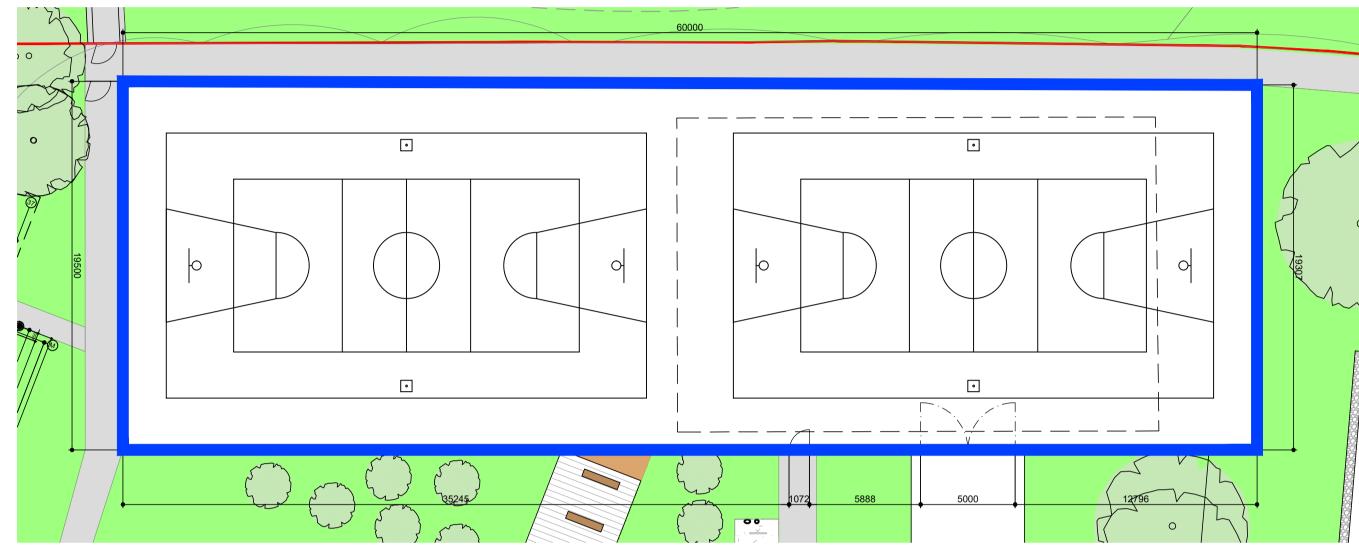


02 0022 ELEVATION TO TYPICAL FENCE 2 (TO HARDCOURT PLAY AREA) SCALE: 1:50

03
0022 SCALE: 1:50

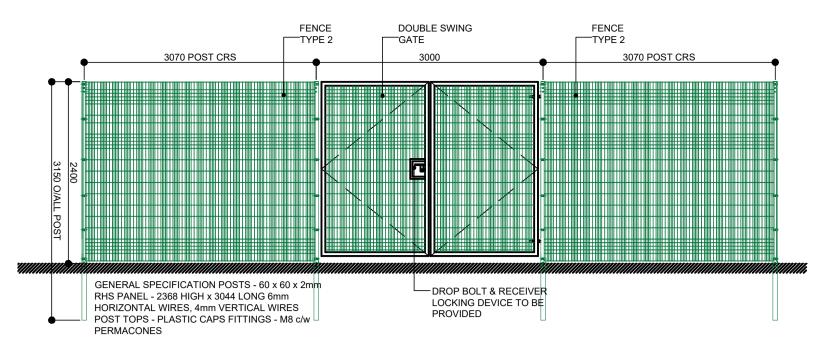
ELEVATION TO TYPICAL FENCE 2 (TO HARDCOURT PLAY AREA)



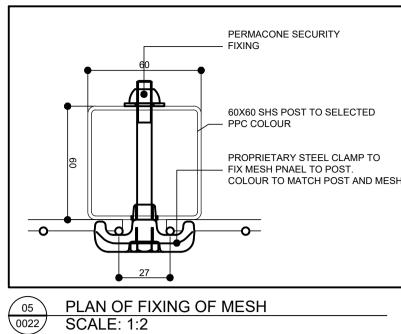


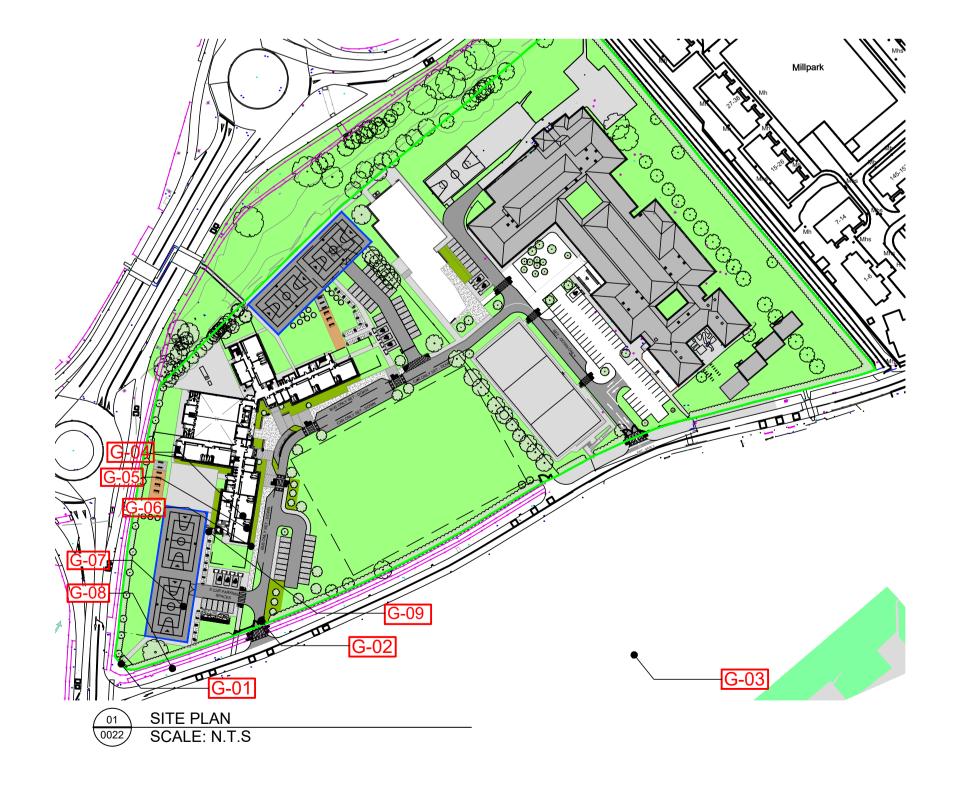
NOTES:

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04 ELEVATION TO TYPICAL FENCE 2 (TO HARDCOURT PLAY AREA) 0022 SCALE: 1:50





# Specification for Material and Workmanship (To be read in conjunction with Structural Engineers details and specifications)

TYPICAL FENCE 2

Striped appearance mesh, crimped for rigidity and strength.

FINISH: Hot dipped galvanising to BS EN ISO 1461: 1999 with poder coating to BS 6497 - Plasglav

POSt: 60x60mm posts at 3070mm centres for fence height of 2.4m

PANELS:

Wires: Vertical 4mm Wires: Horizontal 6mm

Aperture: 16mm x 150mm-min, 35 x 150mm - max

Reinforcing: Crimped Panel Finish: Wire zinc treated substrate and Polyester Powder Coating to BS 6497

FIXINGS: Ifren Steel clips with 8mm Anti Vandal Bolts

FITTINGS: Post and fencing to be fixed in accordance to manufacturers instructions. Posts erected plumb and level in concrete base in accordance with Structural Engineer's drawings. Top of concrete to be kept down below finished hard landscaping level sufficient to allow for complete depth of type of finish in relevant area, e.g. tarmac, paving etc.

SINGLE SWING PEDESTRIAN GATE - FOR FENCE TYPE 2

FINISH:

Hot dipped galvanising to BS EN ISO 1461:1999 with Polyester Powder Coating to BS 6497 -Plasglav POSTS:

SHS in accordance with Structural Engineer's details and specifications

GATE FRAMES: Steel sections in accordance with Structural Engineer's details and specifications with mitred corners and fully welded joints INFILL:

Infill to match same infill to fence type 2.

FITTINGS: Drop Bolt and reciever, Locking Device to be provided.

FITTINGS: Post and fencing to be fixed in accordance to manufacturers instructions. Posts erected plumb and level in concrete base in accordance with Structural Engineer's drawings. Top of concrete to be kept down below finished hard landscaping level sufficient to allow for complete depth of type of finish in relevant area, e.g. tarmac, paving etc.

DOUBLE SWING GATE - FOR FENCE TYPE 2

FINISH:

Hot dipped galvanising to BS EN ISO 1461:1999 with Polyester Powder Coating to BS 6497 -Plasglav

POSTS:

SHS in accordance with Structural Engineer's details and specifications

GATE FRAMES:

Steel sections in accordance with Structural Engineer's details and specifications with mitred corners and fully welded joints INFILL:

infill to gates to match same infill to fence type 2

CONSTRUCTION:

All joints fully welded except where specified. FITTINGS:

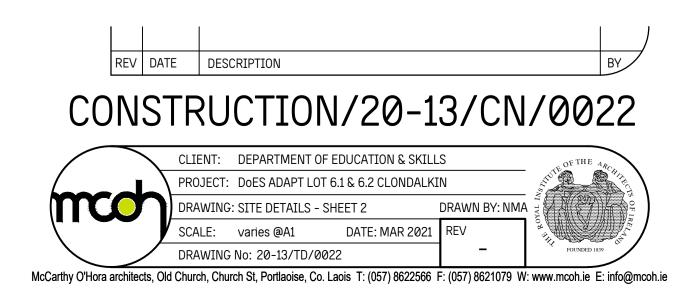
Drop Bolt and reciever, Locking Device to be provided.

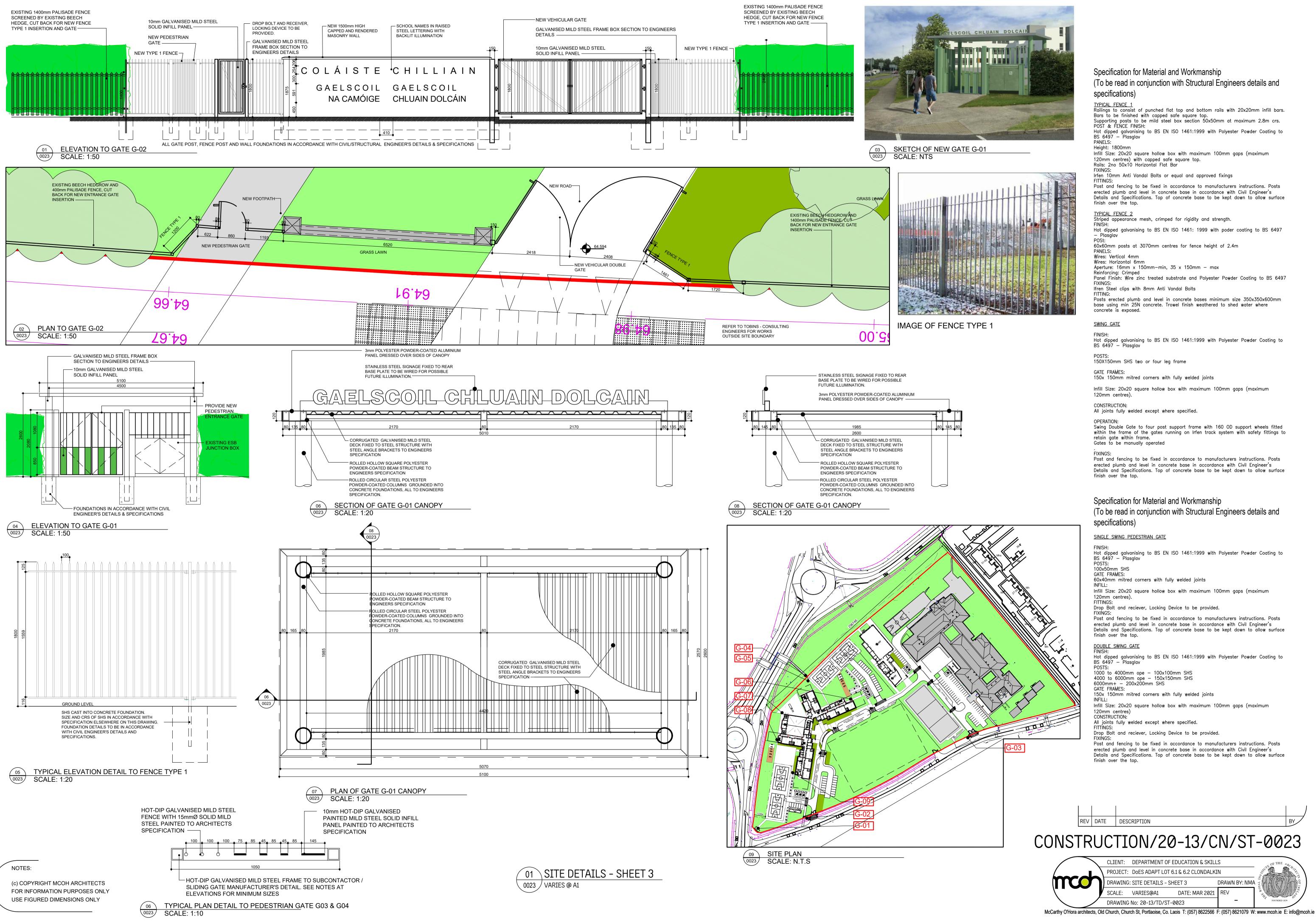
FITTINGS:

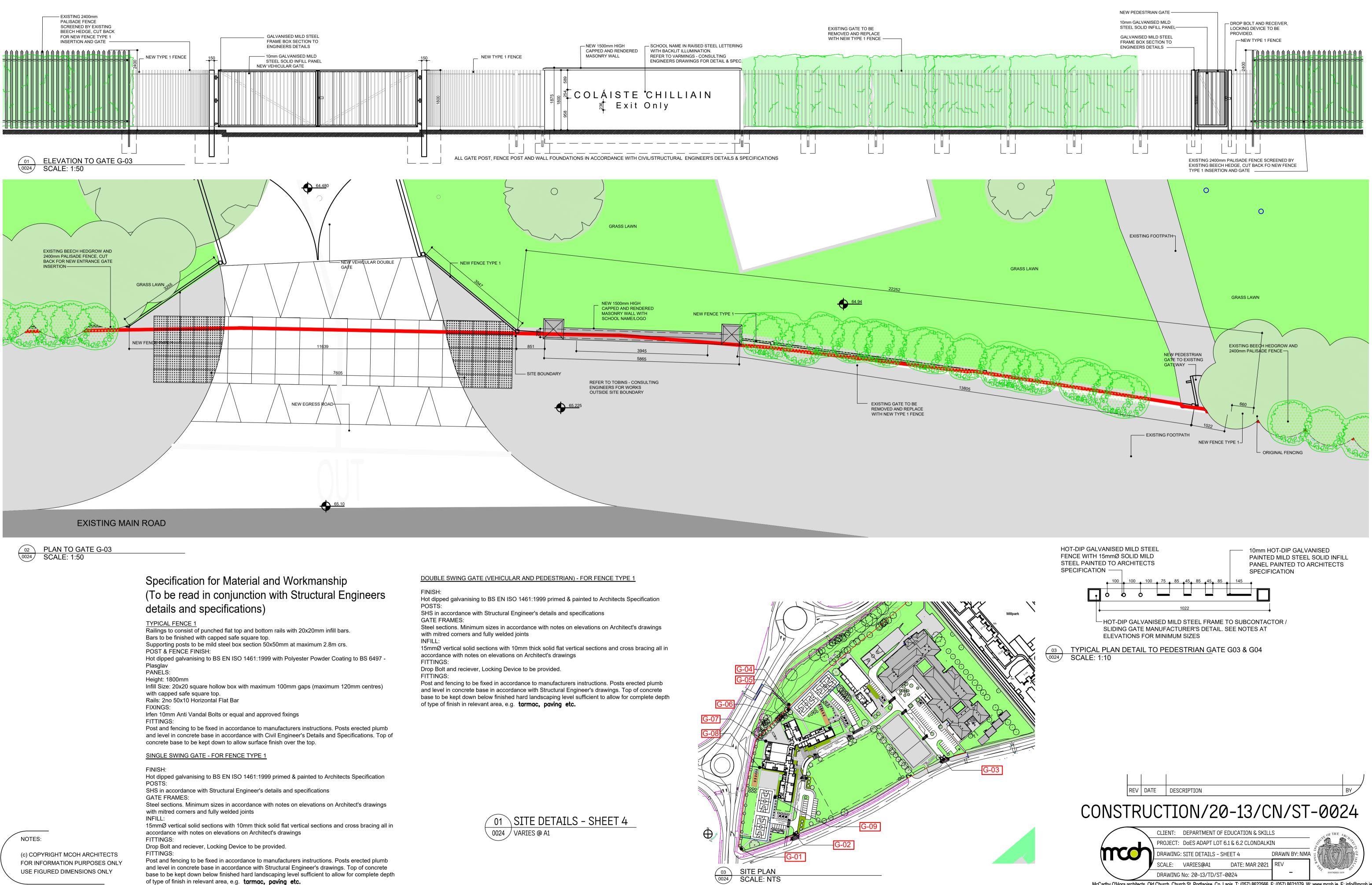
Post and fencing to be fixed in accordance to manufacturers instructions. Posts erected plumb and level in concrete base in accordance with Structural Engineer's drawings. Top of concrete to be kept down below finished hard landscaping level sufficient to allow for complete depth of type of finish in relevant area, e.g. tarmac, paving etc.



IMAGE OF FENCE TYPE 2

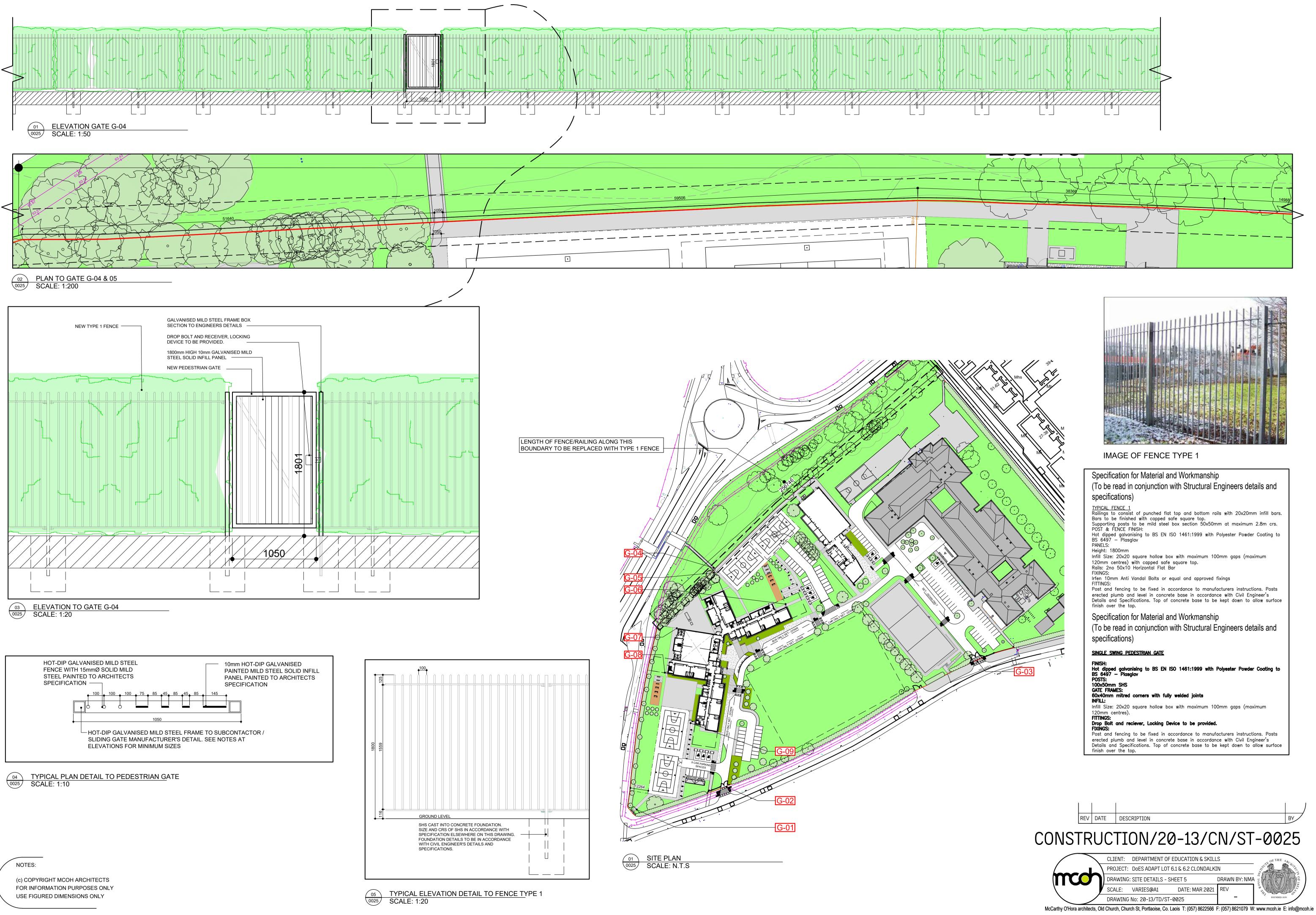


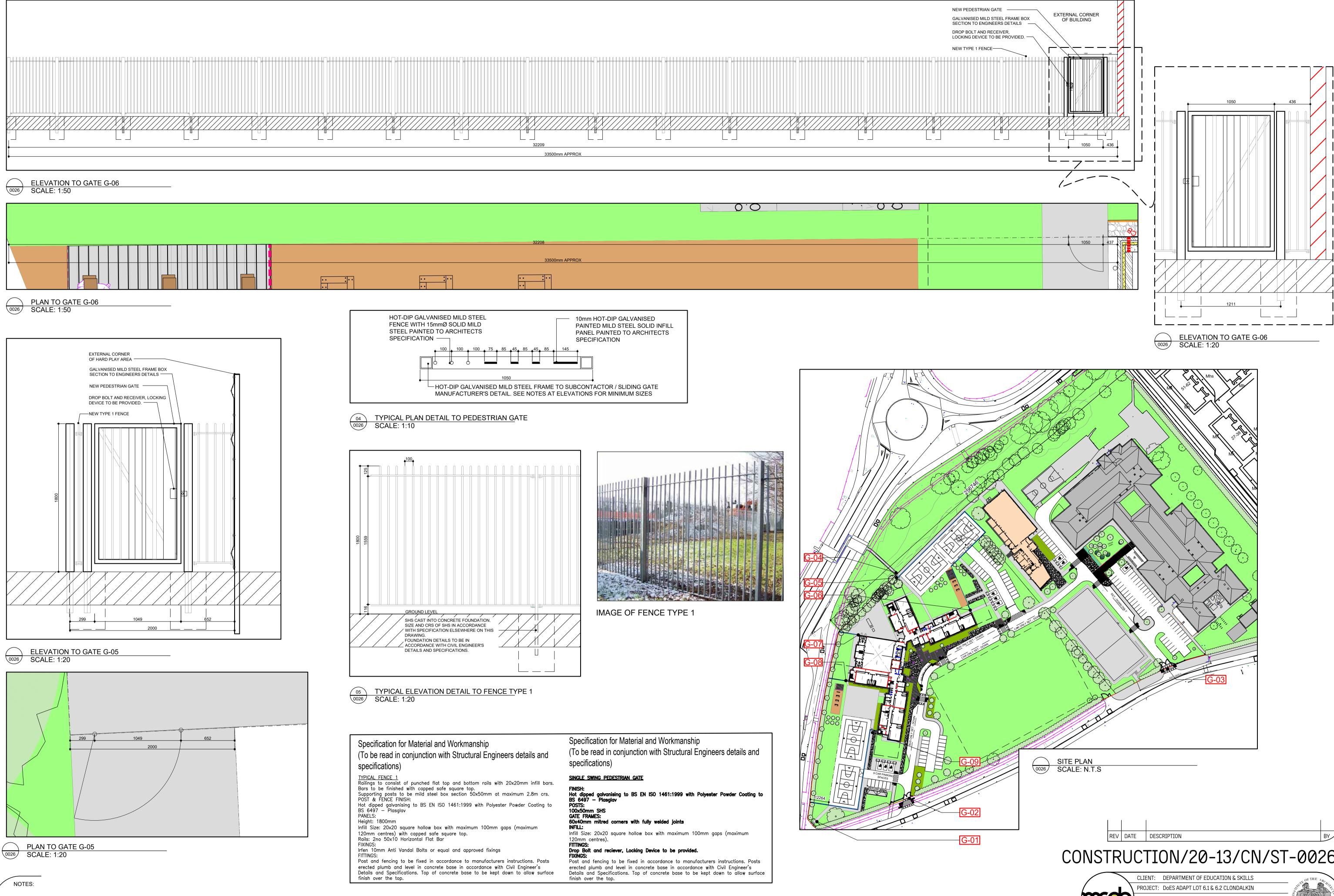








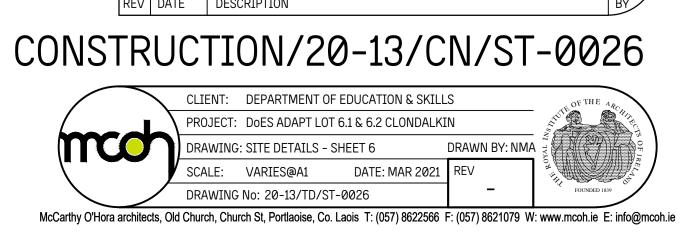


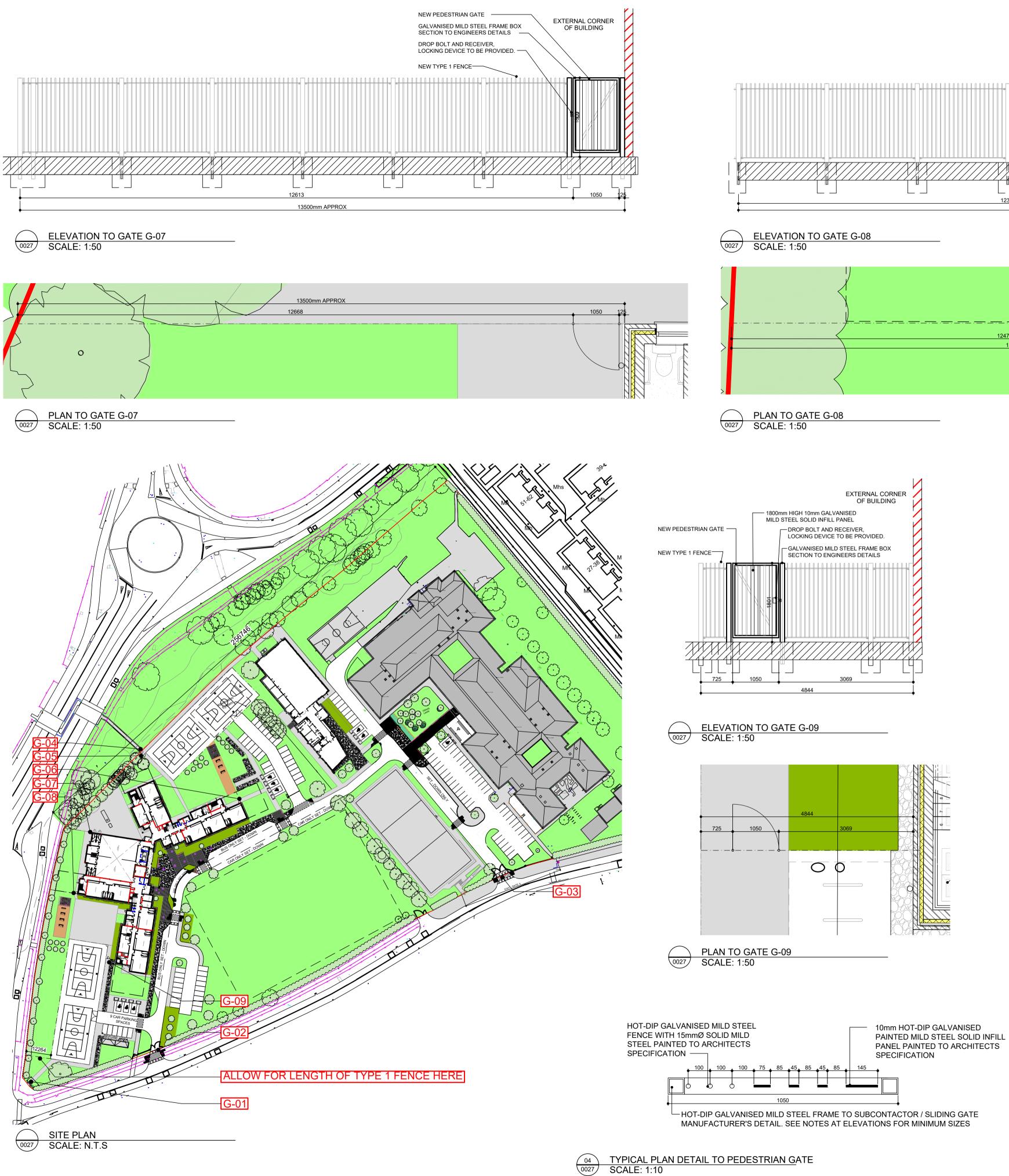


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22208		
32208		
33500mm APPROX		

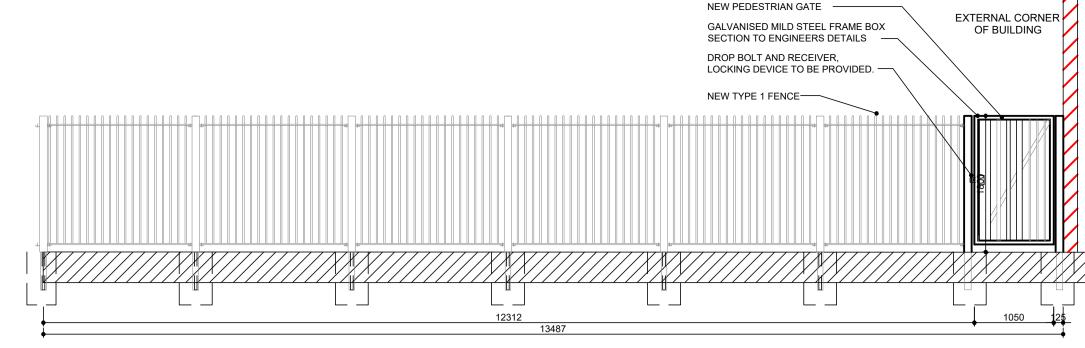
eers details and	Specification for Material and Workmanship (To be read in conjunction with Structural Engineers details and specifications)
h 20x20mm infill bars.	SINGLE SWING PEDESTRIAN GATE
maximum 2.8m crs.	FINISH: Hot dipped galvanising to BS EN ISO 1461:1999 with Polyester Powder Coating to
ter Powder Coating to	BS 6497 — Plasglav POSTS: 100x50mm SHS GATE FRAMES:
gaps (maximum	60x40mm mitred corners with fully welded joints INFILL: Infill Size: 20x20 square hollow box with maximum 100mm gaps (maximum 120mm centres). FITTINGS:
	Drop Bolt and reciever, Locking Device to be provided. FIXINGS:
rs instructions. Posts h Civil Engineer's down to allow surface	Post and fencing to be fixed in accordance to manufacturers instructions. Posts erected plumb and level in concrete base in accordance with Civil Engineer's Details and Specifications. Top of concrete base to be kept down to allow surface finish over the top.

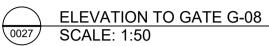


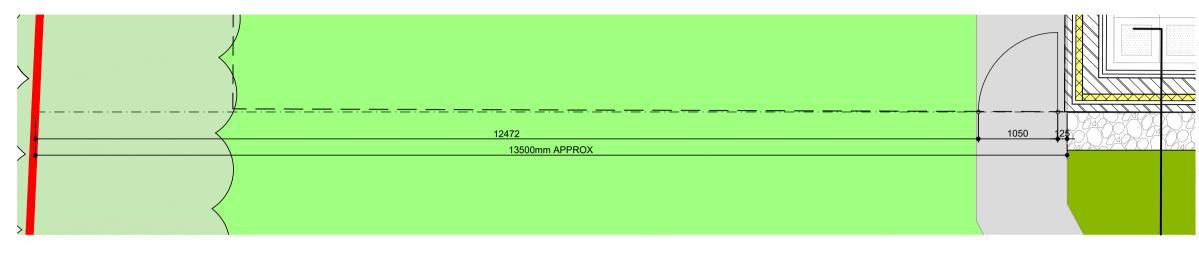


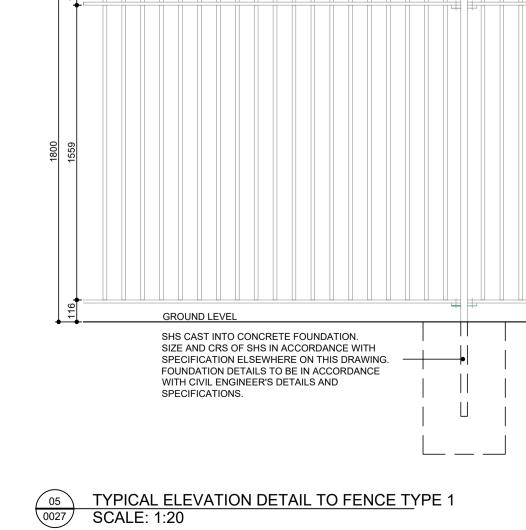
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## NOTES:









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IMAGE OF FENCE TYPE 1

## Specification for Material and Workmanship (To be read in conjunction with Structural Engineers details and specifications) <u>TYPICAL FENCE 1</u> Railings to consist of punched flat top and bottom rails with 20x20mm infill bars. Bars to be finished with capped safe square top. Supporting posts to be mild steel box section 50x50mm at maximum 2.8m crs. POST & FENCE FINISH: Hot dipped galvanising to BS EN ISO 1461:1999 with Polyester Powder Coating to BS 6497 — Plasglav PANELS:

Height: 1800mm Infill Size: 20x20 square hollow box with maximum 100mm gaps (maximum 120mm centres) with capped safe square top. Rails: 2no 50x10 Horizontal Flat Bar

FIXINGS:

Irfen 10mm Anti Vandal Bolts or equal and approved fixings FITTINGS:

Post and fencing to be fixed in accordance to manufacturers instructions. Posts erected plumb and level in concrete base in accordance with Civil Engineer's Details and Specifications. Top of concrete base to be kept down to allow surface finish over the top.

Specification for Material and Workmanship

(To be read in conjunction with Structural Engineers details and specifications)

### SINGLE SWING PEDESTRIAN GATE

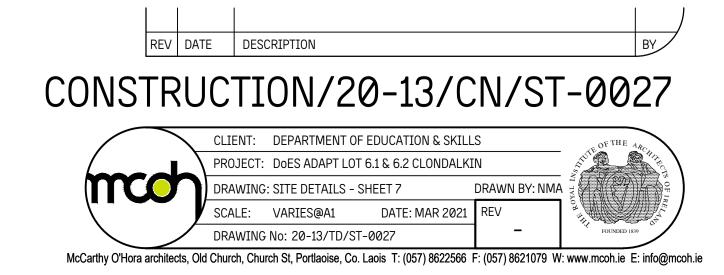
FINISH: Hot dipped galvanising to BS EN ISO 1461:1999 with Polyester Powder Coating to BS 6497 — Plasglav POSTS: 100x50mm SHS GATE FRAMES: 60x40mm mitred corners with fully welded joints INFILL: Infill Size: 20x20, aguare hollow box with maximum 100mm gaps (maximum

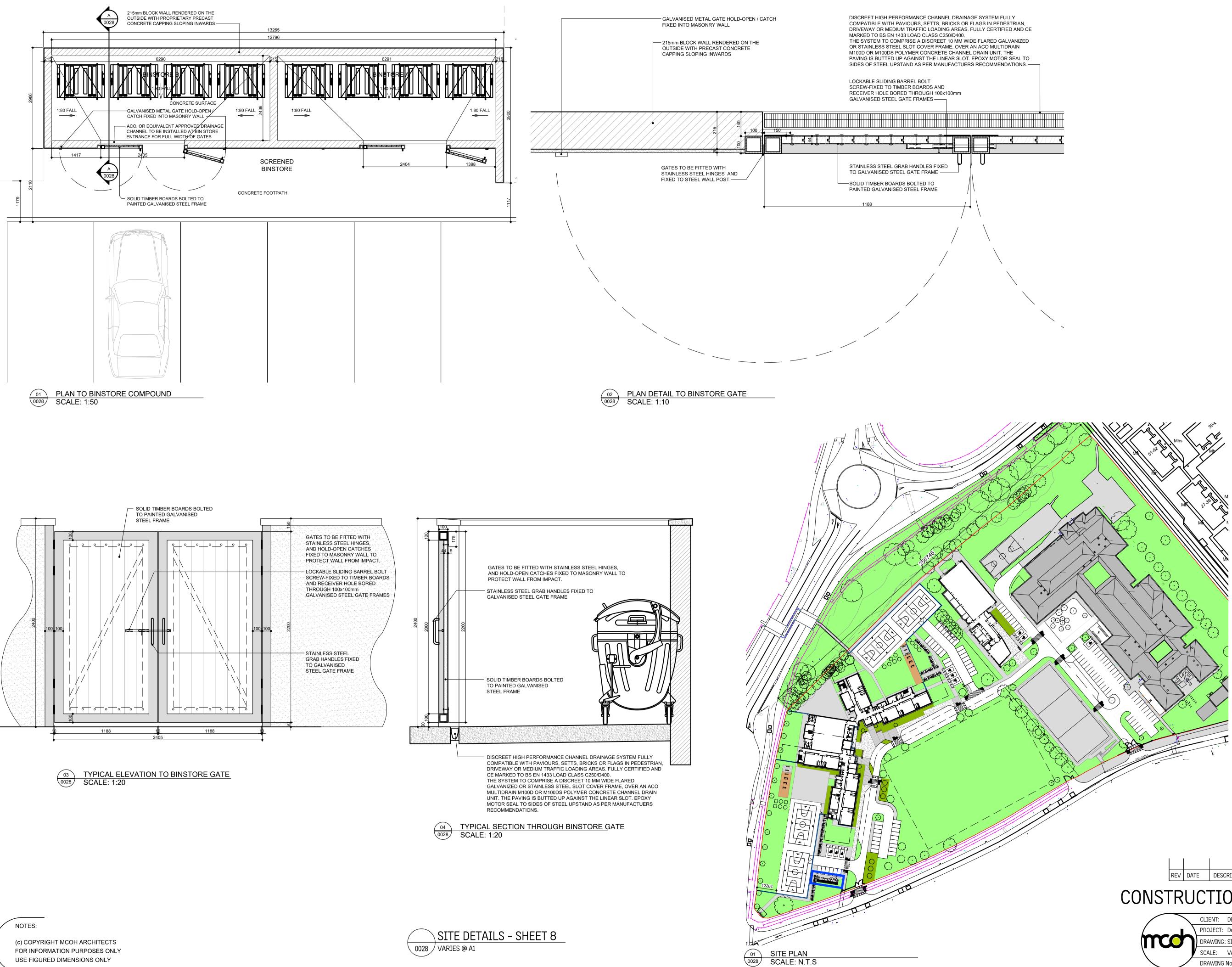
Infill Size: 20x20 square hollow box with maximum 100mm gaps (maximum 120mm centres).

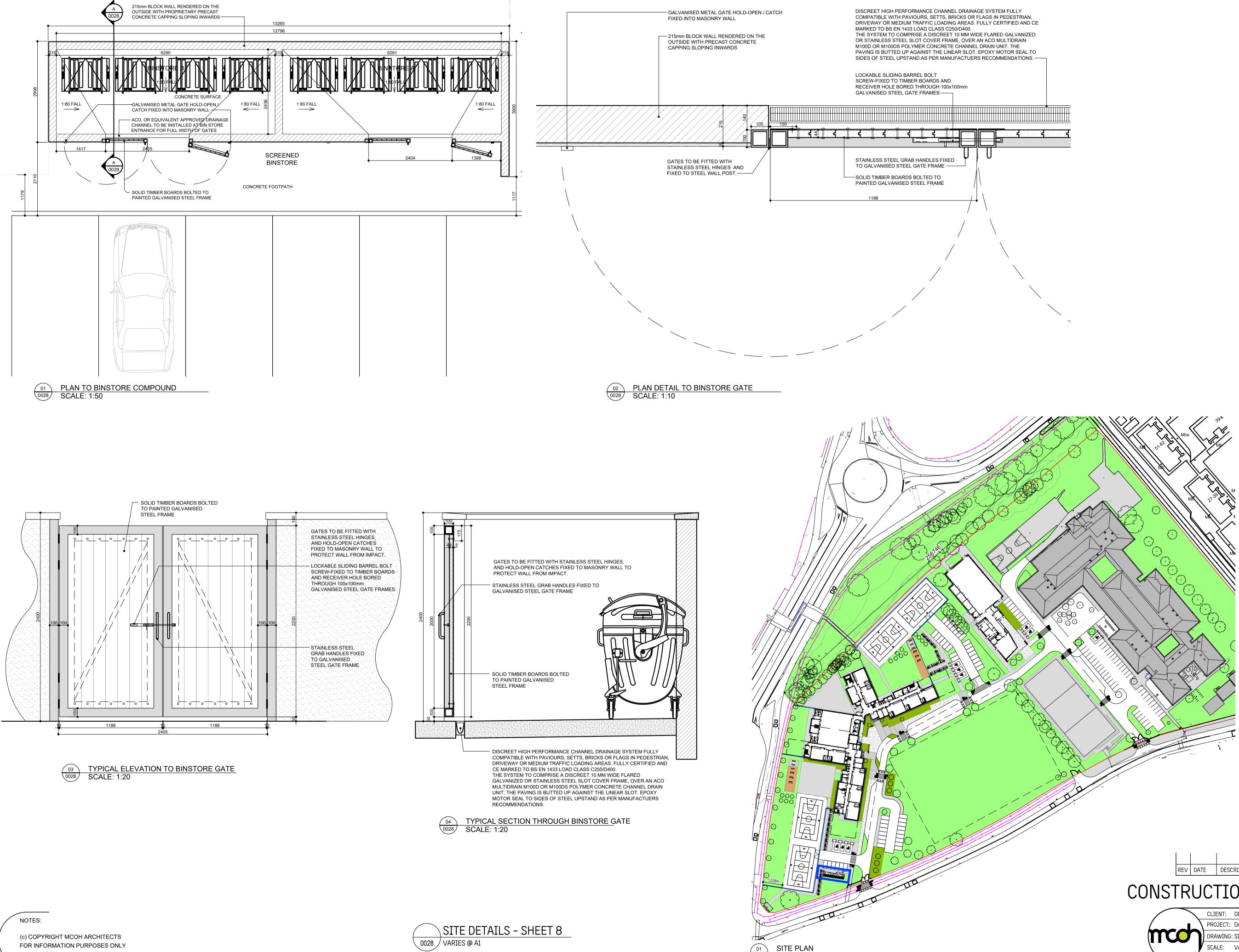
FITTINGS:

Drop Bolt and reciever, Locking Device to be provided. FIXINGS:

Post and fencing to be fixed in accordance to manufacturers instructions. Posts erected plumb and level in concrete base in accordance with Civil Engineer's Details and Specifications. Top of concrete base to be kept down to allow surface finish over the top.











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